

## **PRODUCT DATA SHEET**

# 877.367.7732 seton.com

Fax **800.345.7819** Email **submittals@seton.com** P.O. Box 458, Buffalo, NY 14240-0458

#### Weather-Code<sup>™</sup> Outdoor Pipe Markers

The best choice for outdoor durability

- Made of the best fade-resistant vinyl to withstand harsh weather conditions
- Top of the line pressure sensitive adhesive can withstand temperatures from -40°F up to 180°F
- Has detachable arrows to indicate flow direction in either direction



Description:	Seton Weather-Code <sup>™</sup> Pipe Markers are made of pressure sensitive outdoor vinyl.				
Use:	Seton Weather-Code <sup>™</sup> Pipe Markers are designed for use outdoors.				
Standard Legend Colors:	Black and White				
Standard Background Colors:	Black, Blue, Brown, Gray, Green, Orange, Red, White and Yellow				
Thickness (PSTC-33):	0.005 in. (0.13mm.)				
Gloss:	120 Gardner Units.				
Standard Sizes/Dimensions:	Fits outside pipe diameter of 1-1/4" thru 6" Includes Two 2-1/4" x 6-1/4" markers with 2-1/4" x 2-3/4" arrows. Marker card size measures 9" x 4-1/2".				
Adhesive Properties:	Adhesion to steel (PSTC-1) 15 min. dwell (Avg)—75 oz/in. (82 N/100 mm) Ultimate (72 hrs. dwell) (Avg)—116 oz/in. (127 N/100 mm) Tack (ASTM-2979) (Avg)—800g (8 N) Drop Shear (PSTC-7) (Avg)—4 Hrs.				
Abrasion Resistance:	CS-17 Wheels, 1000 g. wts.				
(Method 5306 of U.S. Federal Test Method Std. No. 191A):	Legend withstands up to 700 cycles. Substrate withstands up to 8000 cycles.				
Minimum Application Temperature:	0°F (-18°C).				



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## Weather-Code<sup>™</sup> Outdoor Pipe Markers (continued)

Service Temperature:	-40°F to 180°F (-40°C to 82°C).					
Average Outdoor Durability: Chemical Resistance:	5 years (Average expected outdoor life of product will depend on user definition of failure, climactic conditions, mounting techniques, and material color).					
	Reagent	7 day Immersion	Dip Test	Rub Test		
	30% Sulfuric Acid	NE	NE	NE		
	10% Sulfuric Acid	NE	NE	NE		
	30% HCL	F	NE	NE		
	10% HCL	NE	NE	NE		
	50% NaOH	F	NE	NE		
	10% NaOH	F	NE	NE		
	Gasoline	F	NE	F		
	Turpentine	F	NE	F		
	Glacial Acetic Acid	F	F	F		
	5% Acetic Acid	NE	NE	NE		
	Cellosolve Acetate	F	F	F		
	Conc. Ammonia	NE	NE	NE		
	10% Ammonia	NE	NE	NE		
	Methyl Ethyl Ketone	F	F	F		
	Acetone	F	F	F		
	Methanol	F	NE	F		
	1,1,1, Trichloroethane	F	F	F		
	IPA (Isopropanol)	F	NE	F		
	ASTM #3 Oil	NE	NE	NE		
	SAE 20 Oil	NE	NE	NE		
	Mineral Spirits	F	NE	NE		
	Diesel Fuel	F	NE	F		
	Heptane	F	NE	F		
	Toluene	F	F	F		
	Alconox	F	NE	NE		
	Kerosene	NE	NE	NE		
	Water	NE	NE	NE		
	NE: No Effect F: Failed					
7 Day Immersion:	Immersed in reagent for 7 days.					
Dip Test:	Five 10 minute dips in reagent with 30 minute recovery.					
Rub Test:	Rubbed sample for one minute with swab soaked in reagent.					
Shelf Life:	Indefinite when stored at 7	0°F (21°C) and 40% to 50%	6 R. H.			